

Tabel Hasil Perhitungan *Quality Ratio* Lini 2

Tanggal	<i>Processed Amount</i> (pcs)	<i>Startup Defect</i> (pcs)	<i>Defect</i> (pcs)	<i>Good Product</i> (pcs)	<i>Quality %</i>
1-Jul-16	2111	0	47	2064	97.8
2-Jul-16	1344	0	69	1275	94.9
3-Jul-16	0	0	0	0	0.0
4-Jul-16	0	0	0	0	0.0
5-Jul-16	0	0	0	0	0.0
6-Jul-16	0	0	0	0	0.0
7-Jul-16	0	0	0	0	0.0
8-Jul-16	0	0	0	0	0.0
9-Jul-16	0	0	0	0	0.0
10-Jul-16	0	0	0	0	0.0
11-Jul-16	2357	1	93	2263	96.0
12-Jul-16	2201	2	73	2126	96.6
13-Jul-16	2856	0	93	2763	96.7
14-Jul-16	1743	0	55	1688	96.8
15-Jul-16	2695	2	79	2614	97.0
16-Jul-16	1461	1	468	992	67.9
17-Jul-16	0	0	0	0	0.0
18-Jul-16	2529	0	170	2359	93.3
19-Jul-16	2413	1	308	2104	87.2
20-Jul-16	1672	0	132	1540	92.1
21-Jul-16	2566	1	101	2464	96.0
22-Jul-16	2277	1	82	2194	96.4
23-Jul-16	1104	0	92	1012	91.7
24-Jul-16	0	0	0	0	0.0
25-Jul-16	680	7	95	578	85.0
26-Jul-16	1184	0	48	1136	95.9
27-Jul-16	1096	0	63	1033	94.3
28-Jul-16	1069	0	75	994	93.0
29-Jul-16	1008	0	103	905	89.8
30-Jul-16	704	0	42	662	94.0
31-Jul-16	0	0	0	0	0.0
Rata-Rata					92.6

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Tanggal	<i>Processed Amount</i> (pcs)	<i>Startup Defect</i> (pcs)	<i>Defect</i> (pcs)	<i>Good Product</i> (pcs)	<i>Quality %</i>
1-Aug-16	2541	1	49	2491	98.0
2-Aug-16	2446	1	106	2339	95.6
3-Aug-16	1857	4	81	1772	95.4
4-Aug-16	2581	0	118	2463	95.4
5-Aug-16	2088	1	68	2019	96.7
6-Aug-16	1264	0	41	1223	96.8
7-Aug-16	0	0	0	0	0.0
8-Aug-16	2696	0	9	2687	99.7
9-Aug-16	2436	2	22	2412	99.0
10-Aug-16	1973	1	23	1949	98.8
11-Aug-16	2520	0	17	2503	99.3
12-Aug-16	1016	0	97	919	90.5
13-Aug-16	1471	1	8	1462	99.4
14-Aug-16	0	0	0	0	0.0
15-Aug-16	1202	1	65	1136	94.5
16-Aug-16	998	0	72	926	92.8
17-Aug-16	0	0	0	0	0.0
18-Aug-16	2648	0	50	2598	98.1
19-Aug-16	2565	0	105	2460	95.9
20-Aug-16	1626	0	42	1584	97.4
21-Aug-16	0	0	0	0	0.0
22-Aug-16	1951	3	153	1795	92.0
23-Aug-16	2528	1	137	2390	94.5
24-Aug-16	2663	5	87	2571	96.5
25-Aug-16	2721	4	127	2590	95.2
26-Aug-16	2088	2	133	1953	93.5
27-Aug-16	751	0	53	698	92.9
28-Aug-16	0	0	0	0	0.0
29-Aug-16	1118	0	76	1042	93.2
30-Aug-16	1029	0	36	993	96.5
31-Aug-16	1583	0	0	1583	100.0
Rata-Rata					96.1

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Tanggal	<i>Processed Amount</i> (pcs)	<i>Startup Defect</i> (pcs)	<i>Defect</i> (pcs)	<i>Good Product</i> (pcs)	<i>Quality %</i>
1-Sep-16	2201	12	393	1796	81.6
2-Sep-16	2182	0	157	2025	92.8
3-Sep-16	919	0	47	872	94.9
4-Sep-16	0	0	0	0	0.0
5-Sep-16	2613	2	18	2593	99.2
6-Sep-16	2764	0	8	2756	99.7
7-Sep-16	2520	1	4	2515	99.8
8-Sep-16	2618	0	0	2618	100.0
9-Sep-16	2439	8	83	2348	96.3
10-Sep-16	1358	4	103	1251	92.1
11-Sep-16	0	0	0	0	0.0
12-Sep-16	0	0	0	0	0.0
13-Sep-16	2515	1	87	2427	96.5
14-Sep-16	1067	0	32	1035	97.0
15-Sep-16	1089	0	5	1084	99.5
16-Sep-16	2420	0	49	2371	98.0
17-Sep-16	1424	0	23	1401	98.4
18-Sep-16	0	0	0	0	0.0
19-Sep-16	1244	0	60	1184	95.2
20-Sep-16	1171	0	57	1114	95.1
21-Sep-16	1300	1	37	1262	97.1
22-Sep-16	1207	0	29	1178	97.6
23-Sep-16	1058	2	56	1000	94.5
24-Sep-16	1358	3	32	1323	97.4
25-Sep-16	0	0	0	0	0.0
26-Sep-16	2814	0	8	2806	99.7
27-Sep-16	2682	0	0	2682	100.0
28-Sep-16	2507	0	31	2476	98.8
29-Sep-16	2516	0	14	2502	99.4
30-Sep-16	1600	0	0	1600	100.0
Rata-Rata					96.8

Tabel Hasil Perhitungan *Quality Ratio* Lini 2

Tanggal	<i>Processed Amount</i> (pcs)	<i>Startup Defect</i> (pcs)	<i>Defect</i> (pcs)	<i>Good Product</i> (pcs)	<i>Quality %</i>
1-Oct-16	1557	0	23	1534	98.5
2-Oct-16	0	0	0	0	0.0
3-Oct-16	1062	1	188	873	82.2
4-Oct-16	1468	7	454	1007	68.6
5-Oct-16	2552	0	112	2440	95.6
6-Oct-16	2019	0	95	1924	95.3
7-Oct-16	1947	4	533	1410	72.4
8-Oct-16	1544	1	106	1437	93.1
9-Oct-16	0	0	0	0	0.0
10-Oct-16	2178	11	236	1931	88.7
11-Oct-16	2638	0	2	2636	99.9
12-Oct-16	1976	7	55	1914	96.9
13-Oct-16	2867	0	0	2867	100.0
14-Oct-16	2667	0	4	2663	99.9
15-Oct-16	1353	0	25	1328	98.2
16-Oct-16	0	0	0	0	0.0
17-Oct-16	1251	0	39	1212	96.9
18-Oct-16	1058	0	31	1027	97.1
19-Oct-16	1080	0	17	1063	98.4
20-Oct-16	1329	0	38	1291	97.1
21-Oct-16	1413	0	20	1393	98.6
22-Oct-16	708	0	11	697	98.4
23-Oct-16	0	0	0	0	0.0
24-Oct-16	2858	0	0	2858	100.0
25-Oct-16	2624	0	27	2597	99.0
26-Oct-16	1813	0	22	1791	98.8
27-Oct-16	1942	0	59	1883	97.0
28-Oct-16	2609	0	17	2592	99.3
29-Oct-16	1367	0	14	1353	99.0
30-Oct-16	0	0	0	0	0.0
31-Oct-16	1910	0	65	1845	96.6
Rata-Rata					94.8

Tabel Hasil Perhitungan *Quality Ratio* Lini 2

Tanggal	<i>Processed Amount</i> (pcs)	<i>Startup Defect</i> (pcs)	<i>Defect</i> (pcs)	<i>Good Product</i> (pcs)	<i>Quality %</i>
1-Nov-16	2710	40	0	2670	98.5
2-Nov-16	1926	5	70	1851	96.1
3-Nov-16	2838	3	61	2774	97.7
4-Nov-16	1957	0	22	1935	98.9
5-Nov-16	1474	0	39	1435	97.4
6-Nov-16	0	0	0	0	0.0
7-Nov-16	2735	0	2	2733	99.9
8-Nov-16	2180	0	13	2167	99.4
9-Nov-16	1222	1	16	1205	98.6
10-Nov-16	1257	0	10	1247	99.2
11-Nov-16	2914	0	88	2826	97.0
12-Nov-16	1043	0	0	1043	100.0
13-Nov-16	0	0	0	0	0.0
14-Nov-16	2084	2	101	1981	95.1
15-Nov-16	2067	0	85	1982	95.9
16-Nov-16	3113	6	154	2953	94.9
17-Nov-16	2224	0	48	2176	97.8
18-Nov-16	2123	0	27	2096	98.7
19-Nov-16	892	3	48	841	94.3
20-Nov-16	0	0	0	0	0.0
21-Nov-16	1993	3	97	1893	95.0
22-Nov-16	2589	3	276	2310	89.2
23-Nov-16	2498	2	49	2447	98.0
24-Nov-16	2073	0	97	1976	95.3
25-Nov-16	2638	3	377	2258	85.6
26-Nov-16	1471	4	131	1336	90.8
27-Nov-16	0	0	0	0	0.0
28-Nov-16	2868	1	52	2815	98.2
29-Nov-16	2920	2	84	2834	97.1
30-Nov-16	2381	0	119	2262	95.0
Rata-Rata					96.3

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Tanggal	<i>Processed Amount</i> (pcs)	<i>Startup Defect</i> (pcs)	<i>Defect</i> (pcs)	<i>Good Product</i> (pcs)	<i>Quality %</i>
1-Dec-16	1827	2	53	1772	97.0
2-Dec-16	2247	6	15	2226	99.1
3-Dec-16	920	1	233	686	74.6
4-Dec-16	0	0	0	0	0.0
5-Dec-16	2227	2	31	2194	98.5
6-Dec-16	2150	1	261	1888	87.8
7-Dec-16	2299	2	303	1994	86.7
8-Dec-16	2185	6	7	2172	99.4
9-Dec-16	2804	0	5	2799	99.8
10-Dec-16	833	0	19	814	97.7
11-Dec-16	0	0	0	0	0.0
12-Dec-16	0	0	0	0	0.0
13-Dec-16	3301	0	13	3288	99.6
14-Dec-16	2157	2	23	2132	98.8
15-Dec-16	920	0	24	896	97.4
16-Dec-16	2344	0	3	2341	99.9
17-Dec-16	1500	0	151	1349	89.9
18-Dec-16	0	0	0	0	0.0
19-Dec-16	2529	0	108	2421	95.7
20-Dec-16	3104	0	134	2970	95.7
21-Dec-16	1966	1	75	1890	96.1
22-Dec-16	2617	2	14	2601	99.4
23-Dec-16	2338	0	22	2316	99.1
24-Dec-16	0	0	0	0	0.0
25-Dec-16	0	0	0	0	0.0
26-Dec-16	0	0	0	0	0.0
27-Dec-16	3147	6	33	3108	98.8
28-Dec-16	2596	0	10	2586	99.6
29-Dec-16	2467	1	26	2440	98.9
30-Dec-16	2767	1	23	2743	99.1
31-Dec-16	0	0	0	0	0.0
Rata-Rata					96.0

Tabel Hasil Perhitungan *Quality Ratio* Lini 3

Tanggal	<i>Processed Amount</i> (pcs)	<i>Startup Defect</i> (pcs)	<i>Defect</i> (pcs)	<i>Good Product</i> (pcs)	<i>Quality %</i>
1-Jul-16	2388	26	32	2330	97.6
2-Jul-16	1457	16	11	1430	98.1
3-Jul-16	0	0	0	0	0.0
4-Jul-16	0	0	0	0	0.0
5-Jul-16	0	0	0	0	0.0
6-Jul-16	0	0	0	0	0.0
7-Jul-16	0	0	0	0	0.0
8-Jul-16	0	0	0	0	0.0
9-Jul-16	0	0	0	0	0.0
10-Jul-16	0	0	0	0	0.0
11-Jul-16	2526	21	0	2505	99.2
12-Jul-16	2863	6	17	2840	99.2
13-Jul-16	2570	5	0	2565	99.8
14-Jul-16	2772	4	15	2753	99.3
15-Jul-16	2619	17	27	2575	98.3
16-Jul-16	1486	2	34	1450	97.6
17-Jul-16	0	0	0	0	0.0
18-Jul-16	2068	4	0	2064	99.8
19-Jul-16	2148	10	0	2138	99.5
20-Jul-16	2419	5	14	2400	99.2
21-Jul-16	2321	3	1	2317	99.8
22-Jul-16	2331	12	0	2319	99.5
23-Jul-16	757	26	21	710	93.8
24-Jul-16	0	0	0	0	0.0
25-Jul-16	2626	22	0	2604	99.2
26-Jul-16	2850	6	0	2844	99.8
27-Jul-16	2974	6	32	2936	98.7
28-Jul-16	2439	12	12	2415	99.0
29-Jul-16	2003	3	0	2000	99.9
30-Jul-16	1206	4	51	1151	95.4
31-Jul-16	0	0	0	0	0.0
Rata-Rata					98.6

Tabel Hasil Perhitungan *Quality Ratio* Lini 3

Tanggal	<i>Processed Amount</i> (pcs)	<i>Startup Defect</i> (pcs)	<i>Defect</i> (pcs)	<i>Good Product</i> (pcs)	<i>Quality %</i>
1-Aug-16	1142	20	0	1122	98.2
2-Aug-16	1876	21	0	1855	98.9
3-Aug-16	1827	3	0	1824	99.8
4-Aug-16	2082	11	0	2071	99.5
5-Aug-16	2289	9	0	2280	99.6
6-Aug-16	1471	5	0	1466	99.7
7-Aug-16	0	0	0	0	0.0
8-Aug-16	2484	12	0	2472	99.5
9-Aug-16	2364	10	0	2354	99.6
10-Aug-16	1884	2	0	1882	99.9
11-Aug-16	1724	0	0	1724	100.0
12-Aug-16	1482	2	0	1480	99.9
13-Aug-16	1300	6	0	1294	99.5
14-Aug-16	0	0	0	0	0.0
15-Aug-16	1864	8	2	1854	99.5
16-Aug-16	1620	0	0	1620	100.0
17-Aug-16	0	0	0	0	0.0
18-Aug-16	2147	1	0	2146	100.0
19-Aug-16	1507	3	0	1504	99.8
20-Aug-16	3456	0	36	3420	99.0
21-Aug-16	0	0	0	0	0.0
22-Aug-16	5568	0	31	5537	99.4
23-Aug-16	4630	1	93	4536	98.0
24-Aug-16	4028	5	10	4013	99.6
25-Aug-16	982	12	0	970	98.8
26-Aug-16	2213	0	0	2213	100.0
27-Aug-16	1529	15	0	1514	99.0
28-Aug-16	0	0	0	0	0.0
29-Aug-16	1764	20	0	1744	98.9
30-Aug-16	2276	6	0	2270	99.7
31-Aug-16	2116	4	0	2112	99.8
Rata-Rata					99.4

Tabel Hasil Perhitungan *Quality Ratio* Lini 3

Tanggal	<i>Processed Amount</i> (pcs)	<i>Startup Defect</i> (pcs)	<i>Defect</i> (pcs)	<i>Good Product</i> (pcs)	<i>Quality %</i>
1-Sep-16	1010	13	2	995	98.5
2-Sep-16	1423	8	0	1415	99.4
3-Sep-16	1157	2	0	1155	99.8
4-Sep-16	0	0	0	0	0.0
5-Sep-16	4098	1	66	4031	98.4
6-Sep-16	4514	1	38	4475	99.1
7-Sep-16	5786	2	42	5742	99.2
8-Sep-16	4930	7	98	4825	97.9
9-Sep-16	4706	3	58	4645	98.7
10-Sep-16	1858	1	22	1835	98.8
11-Sep-16	0	0	0	0	0.0
12-Sep-16	0	0	0	0	0.0
13-Sep-16	4382	3	165	4214	96.2
14-Sep-16	5018	3	238	4777	95.2
15-Sep-16	3474	1	632	2841	81.8
16-Sep-16	3194	6	182	3006	94.1
17-Sep-16	2174	1	182	1991	91.6
18-Sep-16	0	0	0	0	0.0
19-Sep-16	3986	0	140	3846	96.5
20-Sep-16	3746	8	709	3029	80.9
21-Sep-16	4154	1	127	4026	96.9
22-Sep-16	4874	0	158	4716	96.8
23-Sep-16	5514	4	0	5510	99.9
24-Sep-16	3330	5	47	3278	98.4
25-Sep-16	0	0	0	0	0.0
26-Sep-16	5566	7	12	5547	99.7
27-Sep-16	3810	8	20	3782	99.3
28-Sep-16	5346	4	18	5324	99.6
29-Sep-16	5394	4	10	5380	99.7
30-Sep-16	5442	2	0	5440	100.0
Rata-Rata					96.7

Tabel Hasil Perhitungan *Quality Ratio* Lini 3

Tanggal	<i>Processed Amount</i> (pcs)	<i>Startup Defect</i> (pcs)	<i>Defect</i> (pcs)	<i>Good Product</i> (pcs)	<i>Quality %</i>
1-Oct-16	2194	2	0	2192	99.9
2-Oct-16	0	0	0	0	0.0
3-Oct-16	3686	0	0	3686	100.0
4-Oct-16	5314	1	0	5313	100.0
5-Oct-16	4818	10	0	4808	99.8
6-Oct-16	4290	0	0	4290	100.0
7-Oct-16	4354	0	0	4354	100.0
8-Oct-16	1010	25	0	985	97.5
9-Oct-16	0	0	0	0	0.0
10-Oct-16	1726	30	0	1696	98.3
11-Oct-16	2694	10	0	2684	99.6
12-Oct-16	2432	31	0	2401	98.7
13-Oct-16	2206	24	0	2182	98.9
14-Oct-16	2468	19	0	2449	99.2
15-Oct-16	2626	1	0	2625	100.0
16-Oct-16	0	0	0	0	0.0
17-Oct-16	5610	3	0	5607	99.9
18-Oct-16	5434	5	0	5429	99.9
19-Oct-16	5598	9	0	5589	99.8
20-Oct-16	5462	4	0	5458	99.9
21-Oct-16	5721	12	0	5709	99.8
22-Oct-16	2506	4	0	2502	99.8
23-Oct-16	0	0	0	0	0.0
24-Oct-16	2008	14	417	1577	78.5
25-Oct-16	2881	8	355	2518	87.4
26-Oct-16	2554	9	85	2460	96.3
27-Oct-16	2652	24	466	2162	81.5
28-Oct-16	1659	17	36	1606	96.8
29-Oct-16	1010	2	0	1008	99.8
30-Oct-16	0	0	0	0	0.0
31-Oct-16	2174	0	0	2174	100.0
Rata-Rata					97.4

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1-Nov-16	4234	6	6	4222	99.7
2-Nov-16	4282	5	15	4262	99.5
3-Nov-16	4578	4	92	4482	97.9
4-Nov-16	4890	16	536	4338	88.7
5-Nov-16	2866	8	79	2779	97.0
6-Nov-16	0	0	0	0	0.0
7-Nov-16	1879	19	0	1860	99.0
8-Nov-16	2228	11	0	2217	99.5
9-Nov-16	2852	16	0	2836	99.4
10-Nov-16	2603	26	0	2577	99.0
11-Nov-16	2606	20	0	2586	99.2
12-Nov-16	1866	16	0	1850	99.1
13-Nov-16	0	0	0	0	0.0
14-Nov-16	1886	9	0	1877	99.5
15-Nov-16	1846	3	0	1843	99.8
16-Nov-16	1494	11	0	1483	99.3
17-Nov-16	2099	7	0	2092	99.7
18-Nov-16	2228	15	0	2213	99.3
19-Nov-16	1526	21	0	1505	98.6
20-Nov-16	0	0	0	0	0.0
21-Nov-16	1828	10	0	1818	99.5
22-Nov-16	2437	6	0	2431	99.8
23-Nov-16	2321	87	0	2234	96.3
24-Nov-16	2321	14	0	2307	99.4
25-Nov-16	2370	62	0	2308	97.4
26-Nov-16	1370	0	0	1370	100.0
27-Nov-16	0	0	0	0	0.0
28-Nov-16	4778	13	0	4765	99.7
29-Nov-16	5970	2	0	5968	100.0
30-Nov-16	5866	6	0	5860	99.9
Rata-Rata					98.7

Tabel Hasil Perhitungan *Quality Ratio* Lini 3

Tanggal	<i>Processed Amount</i> (pcs)	<i>Startup Defect</i> (pcs)	<i>Defect</i> (pcs)	<i>Good Product</i> (pcs)	<i>Quality %</i>
1-Dec-16	5372	1	82	5289	98.5
2-Dec-16	5330	9	127	5194	97.4
3-Dec-16	2918	2	118	2798	95.9
4-Dec-16	0	0	0	0	0.0
5-Dec-16	1432	14	14	1404	98.0
6-Dec-16	1530	12	0	1518	99.2
7-Dec-16	2277	1	0	2276	100.0
8-Dec-16	5277	3	469	4805	91.1
9-Dec-16	5026	7	247	4772	94.9
10-Dec-16	1117	11	0	1106	99.0
11-Dec-16	0	0	0	0	0.0
12-Dec-16	0	0	0	0	0.0
13-Dec-16	3890	2	6	3882	99.8
14-Dec-16	5386	0	2	5384	100.0
15-Dec-16	4482	1	1	4480	100.0
16-Dec-16	4026	5	21	4000	99.4
17-Dec-16	3114	1	0	3113	100.0
18-Dec-16	0	0	0	0	0.0
19-Dec-16	5090	4	8	5078	99.8
20-Dec-16	1510	35	0	1475	97.7
21-Dec-16	2983	6	0	2977	99.8
22-Dec-16	2688	6	0	2682	99.8
23-Dec-16	2846	15	0	2831	99.5
24-Dec-16	0	0	0	0	0.0
25-Dec-16	0	0	0	0	0.0
26-Dec-16	0	0	0	0	0.0
27-Dec-16	2917	19	0	2898	99.3
28-Dec-16	2599	32	0	2567	98.8
29-Dec-16	2321	7	0	2314	99.7
30-Dec-16	3098	3	166	2929	94.5
31-Dec-16	0	0	0	0	0.0
Rata-Rata					98.3